

System Level Verification



Visual 1: Black Box Diagram

System function description The robotic arm has 7 main functionality components. The first being that the arm must be able to draw at a speed greater than 4 inches per second. The arm must draw a 10 inch straight line that varies by less than a quarter of an inch. The arm must use SCARA technology with two rotatable joints. The arm will use G-code as input commands and will be processed using python. The arm will be able to use different writing devices and be switched automatically using a 4th motor. The arm will also be able to move up and down to start and stop drawings.

Interface name { must be a system level interface — no showing things “inside” the system }	Interface properties { each interface must have at least two properties; power interfaces must list all four required properties }
24V Power Supply	(1)Vmax: 36 V (2)Vmin: 24 V I nominal: 300 mA I peak: 600 mA
Python Code	(3)Parsing G-code (4)Inverse Kinematics for finding angles for the angle
G-Code	(5)G command per line (6)Coordinate per line
Inner Motor	(7)Number Steps (8)Direction
Outer Motor	(9)Number Steps

	(10)Direction
Tool Change Motor	(11)Tool to use (12)Degrees to move
Z Motor	(13)Number Steps (14)Direction

Table 1: Interface definition table

System test plan:

Plug in the arduino to your pc, and turn on power from the power supply to 24V to 36V (recommend test with 24V)(1)(2). Run a python script which then asks for a G-code file. The python script will then parse through the G-code file.(3) After parsing the file(5)(6) the coordinates will be processed through inverse kinematics(4) to get the angles the steppers must move to reach the desired coordinates. The angles are then divided to get the number of steps needed to get the desired angle for each motor. This is then written to the arduino which sends the signals to the motors. The outer motor and inner motor are sent two sets of instructions, one to determine the direction they should move(7)(9), and the other to determine the angle they should move.(8)(10) If the G command "M6" is received, the arduino will send a tool number to

Team Members	Evan Shaw	Peter Hull	Sebastian Thorp	Astrid Delestine
Requirements				
Customer Requirement: The system should be fast.				
Engineering Requirement: The system must draw faster than 4 inches per second.				
Customer Requirement: The system must be accurate.				
Engineering Requirement: The system must draw a 10 inch straight line +/- .25 inch. This includes both the overall length of the line and ensuring the line does not vary more than .25 inches of being perfectly straight.				
Customer Requirement: The system needs to be inexpensive and manageable to manufacture.				
Engineering Requirement: The robotic arm will use a SCARA topology, with two rotating joints to control arm actuation.				
Customer Requirement: The system must have a commonly known interface.				
Engineering Requirement: Controlling commands will be input as G-code commands. These commands must be made available within the Python or MATLAB GUI.				
G0, G1, G90, G91, G20, G21, M2, M6, M72.				
Customer Requirement: The system must use different types of writing tools.				
Engineering Requirement: Upon receiving an M6 command the machine operator must mount a crayon, pen, or pencil within 15 seconds.				
Additional Requirements				
Customer Requirement: Automatic tool changer				
Engineering Requirement: Add the functionality to connect to a separate computer to access control to the arm				
Customer Requirement: Z axis motor control				
Engineering Requirement: Add an additional motor on the base of the stand to control the upward motion of the arm				

the servo motor (11) which will then move a specified number of degrees to change the tool.(12) Before and after the tool is changed, the Z motor will move up before the tool is changed(13) in order to reduce extra friction, and down after the tool has been changed(14)

Link to drive with all demonstration videos:

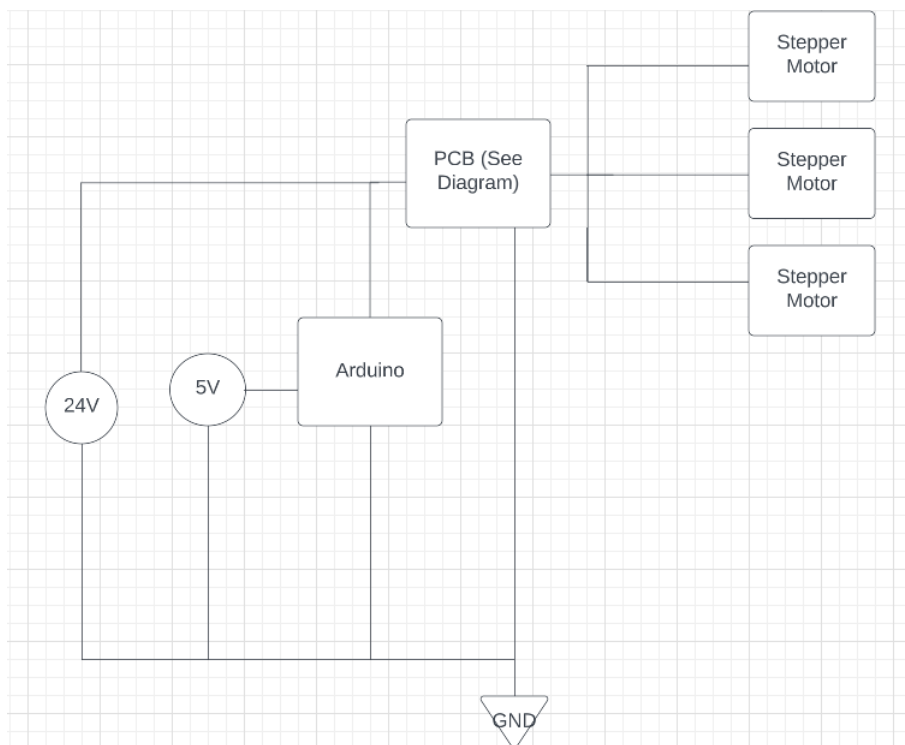
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Team Member	Time Spent
Sebastian Thorp	21.3
Peter Hull	21.6
Evan Shaw	20.5
Astrid Delestine	22

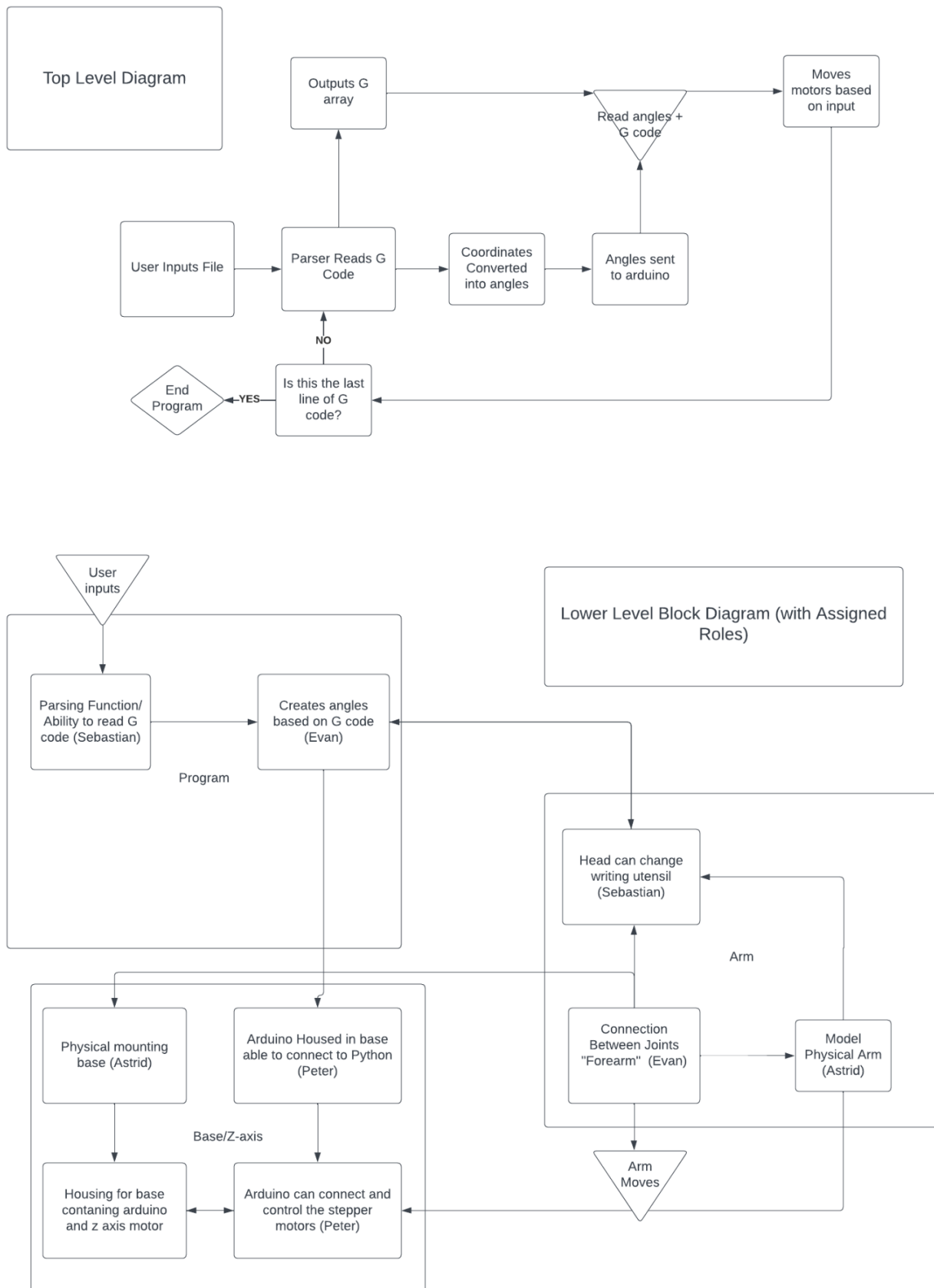
Table 2: Time Report (time in hours)

Object	Quantity	Price (individual)	Team Member	Total Cost
Arduino	2	\$6	Peter Hull	\$16
Stepper Motor	4	\$8	Peter Hull	\$24
10 Ft PVC	1	\$5	Astrid Delestine	\$5
PCB	10	\$3	Evan Shaw	\$30
Base Materials	1	Free (OSU provided)		
Stepper Drivers	6	\$3	Peter Hull	\$18
			Total	\$93

Table 3: Bill of materials



Visual 2: Basic electrical schematic



Visual 3: Top Level Block Diagram

```
1  import math
2  import pyfirmata
3  import time
4  from pyfirmata import Arduino, util
5  board = pyfirmata.Arduino('COM6')
6
7  def welcome():
8      file = input('What file would you like to run?: ')
9      return file
10
11  #Used to parse and seperate the G code file into correst peicess
12  def parse_file():
13      #filename = input("What file would you like to run?: ")
14      filename = "example1.txt"
15      file_object = open(filename, "r")
16      #file_object = open(file, "r")
17      i = 0
18      m72check = 0
19      coord_dict['Z'].append(0)
20      coord_dict['T'].append('T1')
21      for curr_line in file_object:
22          curr_line = curr_line.replace(" ", "")
23          curr_line = curr_line.replace("\n", "")
24          if "M2" in curr_line:
25              break
26          if "M72" in curr_line:
27              m72check = 1
28              continue
29          if "M6" in curr_line:
30              coord_dict['Y'].append(coord_dict['Y'][i-1])
31              coord_dict['X'].append(coord_dict['X'][i-1])
32              T_loc = curr_line.find("T")
33              coord_dict['T'].append(curr_line[T_loc:])
34              coord_dict['G'].append('M6')
35              coord_dict['F'].append(coord_dict['F'][i-1])
36              coord_dict['Z'].append(coord_dict['Z'][i-1])
37              i = i+1
38              continue
39          if "Z" in curr_line:
40              z_loc = curr_line.find("Z")
41              coord_dict['G'].append('G100')
42              coord_dict['T'].append(coord_dict['T'][i-1])
43              coord_dict['Y'].append(coord_dict['Y'][i-1])
44              coord_dict['X'].append(coord_dict['X'][i-1])
45              coord_dict['F'].append(coord_dict['F'][i-1])
46              coord_dict['Z'].append(curr_line[z_loc:])
```

```
47         i = i + 1
48         continue
49     x_loc = curr_line.find("X")
50     y_loc = curr_line.find("Y")
51     g_loc = curr_line.find("G")
52     if "G01" in curr_line:
53         f_loc = curr_line.find("F")
54         coord_dict['Y'].append(curr_line[y_loc+1:f_loc])
55         coord_dict['T'].append(coord_dict['T'][i-1])
56         coord_dict['X'].append(curr_line[x_loc+1:y_loc])
57         coord_dict['G'].append(curr_line[:x_loc])
58         coord_dict['F'].append(curr_line[f_loc+1:])
59         coord_dict['Z'].append(coord_dict['Z'][i-1])
60     else:
61         coord_dict['Y'].append(curr_line[y_loc+1:])
62         coord_dict['X'].append(curr_line[x_loc+1:y_loc])
63         coord_dict['G'].append(curr_line[:x_loc])
64         coord_dict['F'].append(coord_dict['F'][i-1])
65         coord_dict['Z'].append(coord_dict['Z'][i-1])
66         coord_dict['T'].append(coord_dict['T'][i-1])
67     if m72check == 1:
68         coord_dict['F'][i] = 1000
69     i = i+1
70
71
72
73     #print(coord_dict)
74
75 #Uses inverse kinematics to determine the desired angle based on coordinates
76 def angle(x, y, scale):
77     L = 5.25
78     if(scale == 'mm'):
79         L = 5.25 * 25.4
80
81     hypotnuse = math.sqrt(pow(x,2) + pow(y,2))
82     s1 = hypotnuse/2
83     s2 = math.sqrt(pow(L,2) - pow(s1,2))
84
85     aB = math.atan(s2/s1)
86     x2 = x/2
87     y2 = y/2
88
89     aA = math.atan(x2/y2)
90
91     servo1angle = aA+aB
92     servo1angle = (servo1angle/ (2* 3.141)) * 360
```

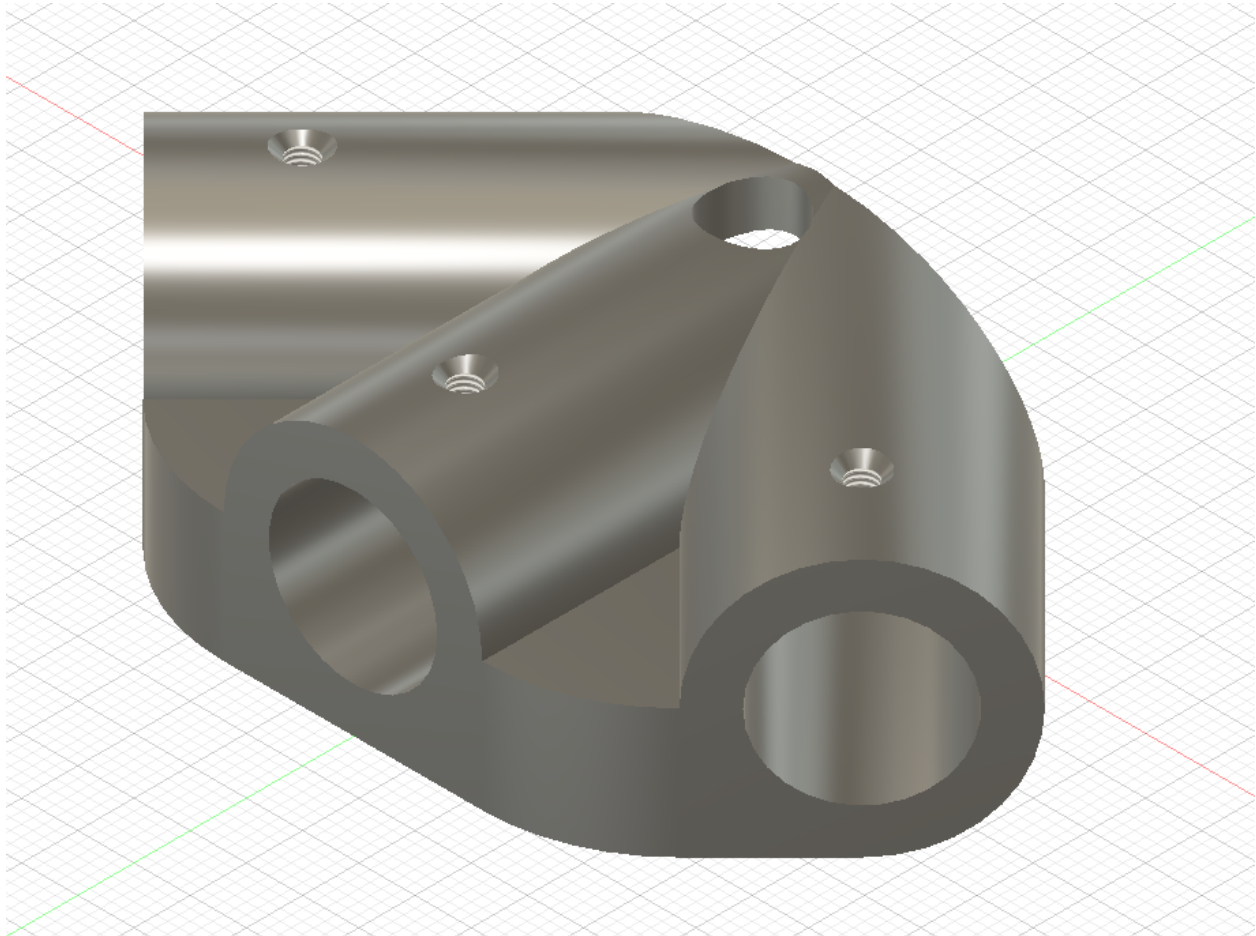
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93
94     x3 = -L*math.sin(aA+aB)
95     y3 = -L*math.cos(aA+aB)
96     servo2angle= math.atan((x-x3)/(y-y3));
97
98     servo2angle= (servo2angle / (2 * 3.14159)) * 360
99
100     if ((y-y3)>0):
101         servo2angle=servo2angle-180
102     angles = [servo2angle, servo1angle]
103     return angles
104
105 #Runs motors like normal, changes based on g commands
106 def run_servos_G00(n1, n2, c1, c2, scale, line):
107     angles = angle(n1, n2, scale)
108     servo1angle = angles[0]
109     servo2angle = angles[1]
110     print(len(servo), len(servo2))
111     servo.append(servo1angle)
112     servo2.append(servo2angle)
113     #Determines how far to travel based on new desired angle and previous an
114     movementservo1 = servo[len(servo)-1] - servo[len(servo)-2]
115     movementservo2 = servo2[len(servo2)-1] - servo2[len(servo2)-2]
116     #Moves servo1 backwards IE negative angle
117     num1steps = movementservo1/1.8
118     num2steps = movementservo2/1.8
119     if(movementservo1 < 0):
120         board.digital[5].write(0)
121         for i in range(0-int(num1steps)):
122             board.digital[2].write(1)
123             board.digital[2].write(0)
124             time.sleep(1/(int(coord_dict['F'] [line])))
125             #time.sleep(0.01)
126     #Servo angle is positive
127     else:
128         board.digital[5].write(1)
129         for i in range(int(num1steps)):
130             board.digital[2].write(1)
131             board.digital[2].write(0)
132             time.sleep(1/(int(coord_dict['F'] [line])))
133             #time.sleep(0.01)
134     #Moves servo2 backwards IE negative angle
135     #print(servo2)
136     if(num2steps < 0):
137         board.digital[6].write(1)
138         for i in range(10*(0-int(num2steps))):
```


Evan Shaw, Peter Hull, Sebastian Thorp, Astrid Delestine
Robotic Arm 002-1

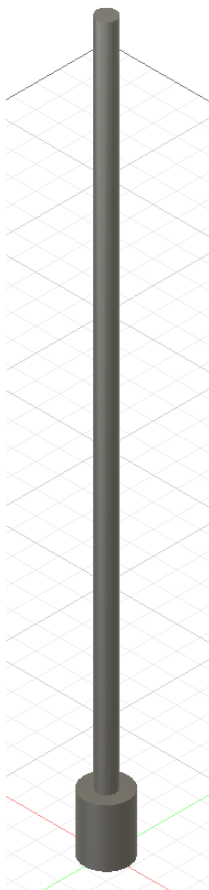
```
139         board.digital[3].write(1)
140         board.digital[3].write(0)
141         time.sleep(1/(int(coord_dict['F'][line])))
142         #time.sleep(0.01)
143     #Servo2 angle is positive
144     else:
145         board.digital[6].write(0)
146         for i in range(10 * int(num2steps)):
147             board.digital[3].write(1)
148             board.digital[3].write(0)
149             time.sleep(1/(int(coord_dict['F'][line])))
150             #time.sleep(0.01)
151
152 def lift_arm(height):
153     if(height == 1):
154         board.digital[7].write(1)
155         for i in range(200):
156             board.digital[4].write(1)
157             board.digital[4].write(0)
158             time.sleep(0.001)
159     else:
160         board.digital[7].write(0)
161         for i in range(200):
162             board.digital[4].write(1)
163             board.digital[4].write(0)
164             time.sleep(0.001)
165
166 #Once the G code file is parsed, we use this to run the entire program
167 def run_program():
168     for i in range(len(coord_dict['X'])):
169         time.sleep(2)
170         print(int(coord_dict['X'][i]), int(coord_dict['Y'][i]))
171         if coord_dict['G'][i] == 'G00':
172             run_servos_G00(int(coord_dict['X'][i]), int(coord_dict['Y'][i]), int(coord_dict['X'][i-1]), int(coord_dict['Y'][i-1]), 'inches', i)
173         elif coord_dict['G'][i] == 'G01':
174             run_servos_G00(int(coord_dict['X'][i]), int(coord_dict['Y'][i]), int(coord_dict['X'][i-1]), int(coord_dict['Y'][i-1]), 'inches', i)
175         elif coord_dict['G'][i] == 'G90':
176             run_servos_G00(int(coord_dict['X'][i]), int(coord_dict['Y'][i]), int(coord_dict['X'][i-1]), int(coord_dict['Y'][i-1]), 'inches', i)
177         elif coord_dict['G'][i] == 'G91':
178             n1 = int(coord_dict['X'][i]) + int(coord_dict['X'][i-1])
179             n2 = int(coord_dict['Y'][i]) + int(coord_dict['Y'][i-1])
180             run_servos_G00(n1, n2, int(coord_dict['X'][i-1]), int(coord_dict['Y'][i-1]), 'inches', i)
181         elif coord_dict['G'][i] == 'G20':
182             run_servos_G00(int(coord_dict['X'][i]), int(coord_dict['Y'][i]), int(coord_dict['X'][i-1]), int(coord_dict['Y'][i-1]), 'inches', i)
183         elif coord_dict['G'][i] == 'G21':
184             run_servos_G00(int(coord_dict['X'][i])/25.4, int(coord_dict['Y'][i])/25.4, int(coord_dict['X'][i-1]), int(coord_dict['Y'][i-1]), 'mm', i)
```

```
185         elif coord_dict['G'][i] == 'M6':
186             change_tool(coord_dict['T'][i])
187         elif coord_dict['G'][i] == 'G100':
188             lift_arm(coord_dict['Z'][i])
189
190     def moveServo(angle):
191         board.digital[9].write(angle)
192
193     def change_tool(tool):
194         lift_arm(1)
195         if tool == "T1":
196             moveServo(42)
197         elif tool == "T2":
198             moveServo(90)
199         elif tool == "T3":
200             moveServo(137)
201         lift_arm(0)
202
203     servo = []
204     servo2 = []
205
206     coord_dict = {"X":[], "Y":[], "Z":[], "G":[], "F":[], "T":[]}
207     #file = welcome()
208     parse_file()
209     time.sleep(2)
210     print('go')
211     servo.append(0)
212     servo2.append(180)
213     run_program()
214     print(coord_dict)
215     print(servo)
216     print(servo2)
```

Visual 4: Code - Including Parsing function, welcome function, inverse kinematics function, movement function, lifting function, tool changing function, and main function

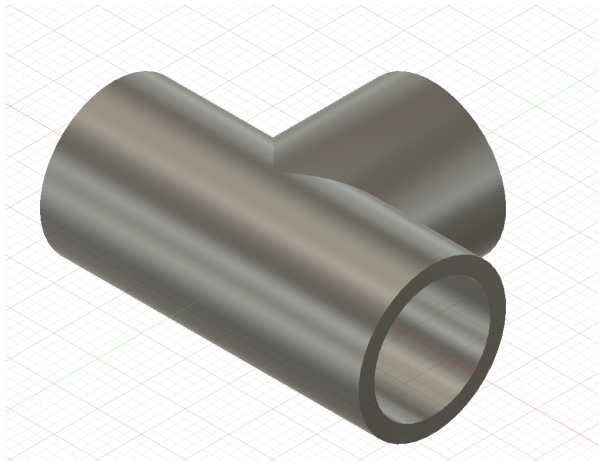
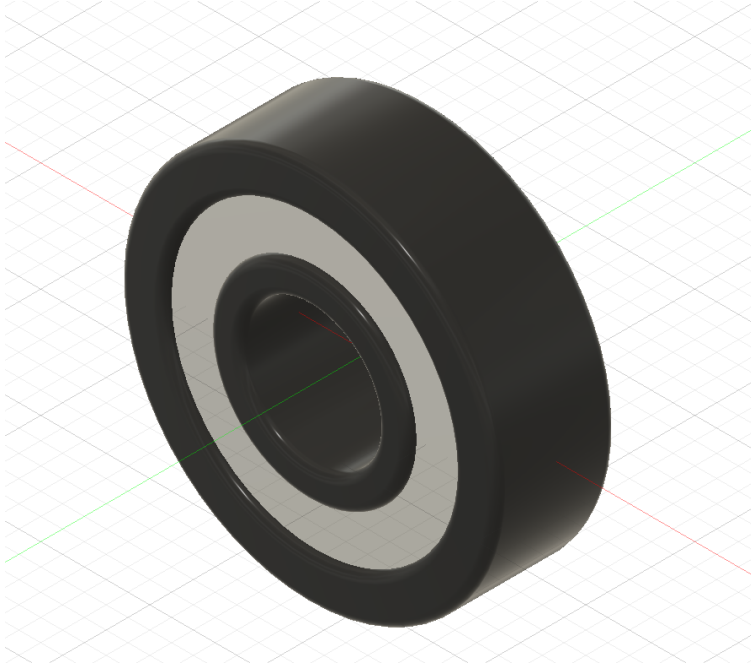


CAD Model 1: Tool holding model

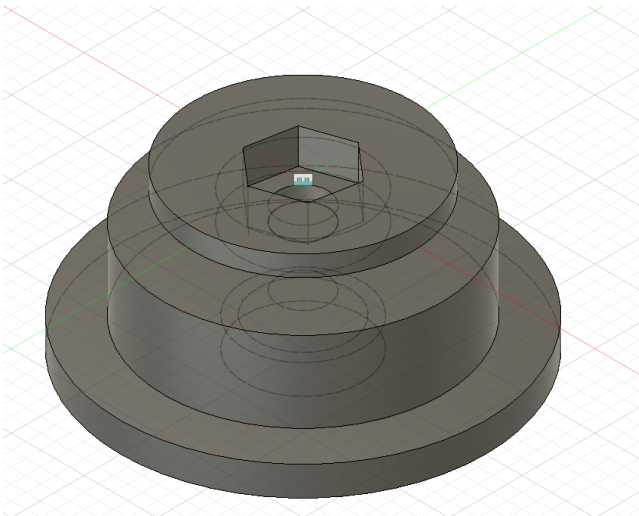


CAD Model 2: Threaded Rod (used for lifting arm)

CAD Model 3: Bearing

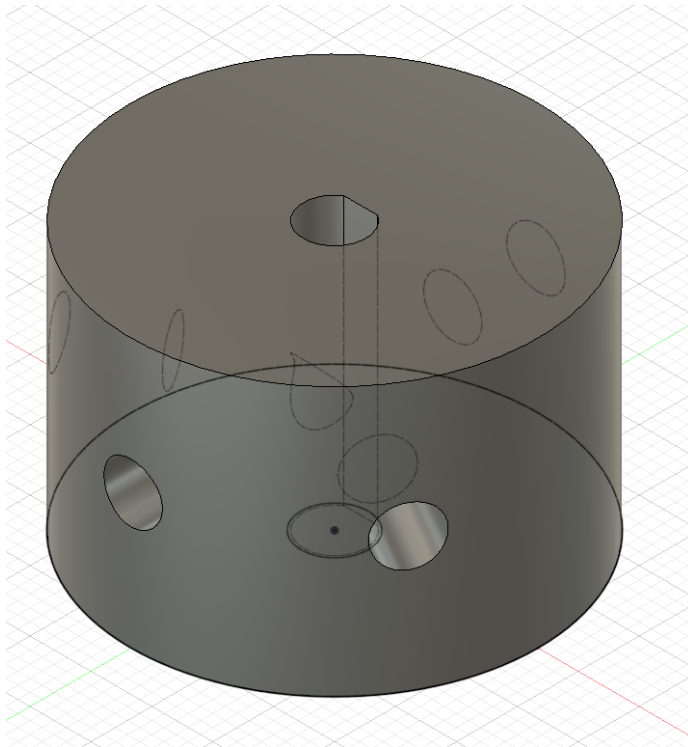
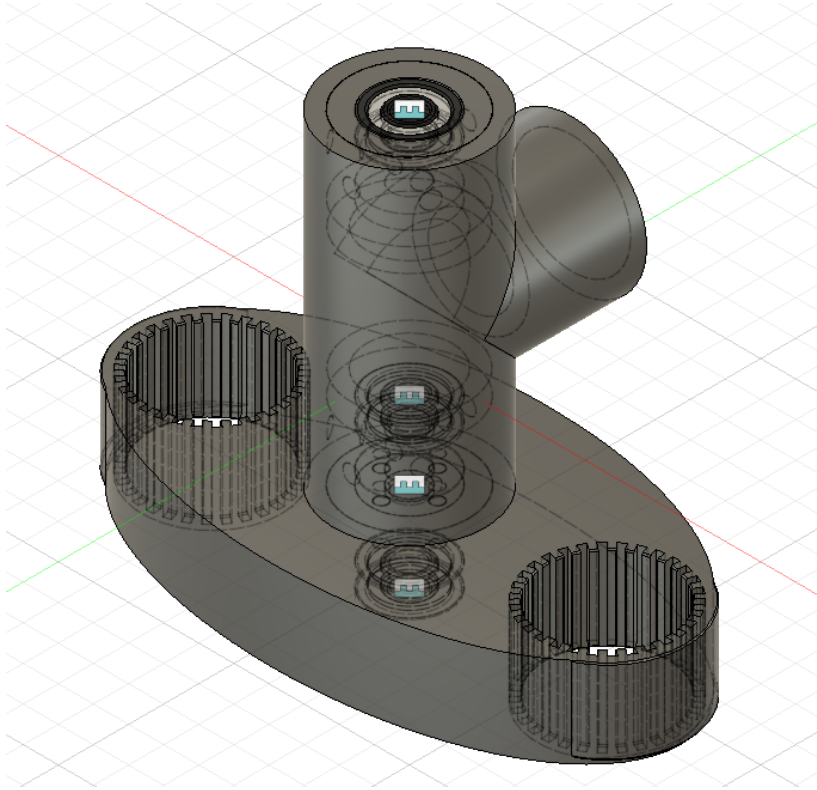


CAD Model 4: Brace holding PVC together

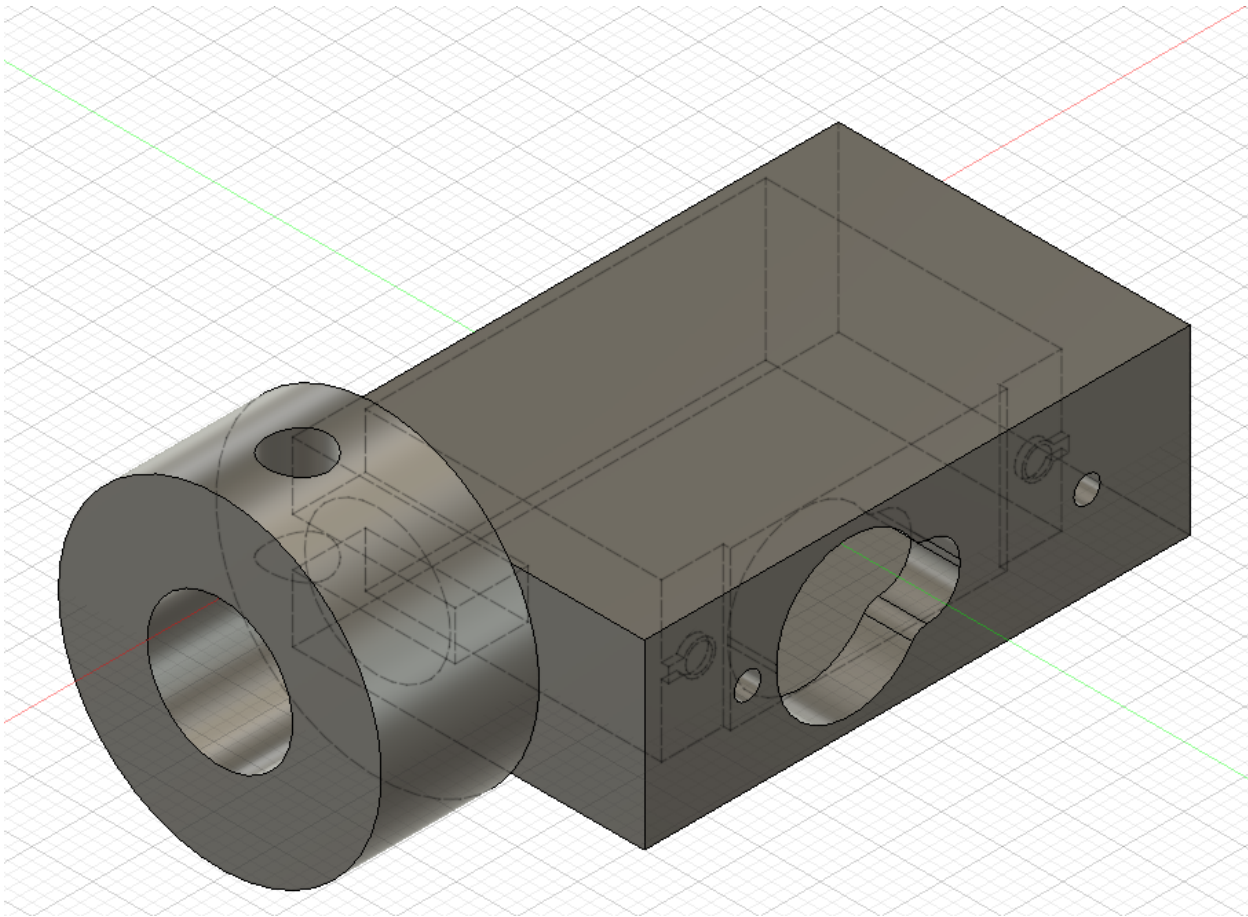


CAD Model 5: Stepper Holstering Mechanism

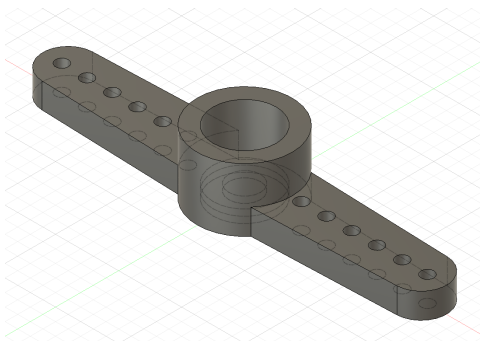
CAD Model 6: Brace for arm
lifting mechanism



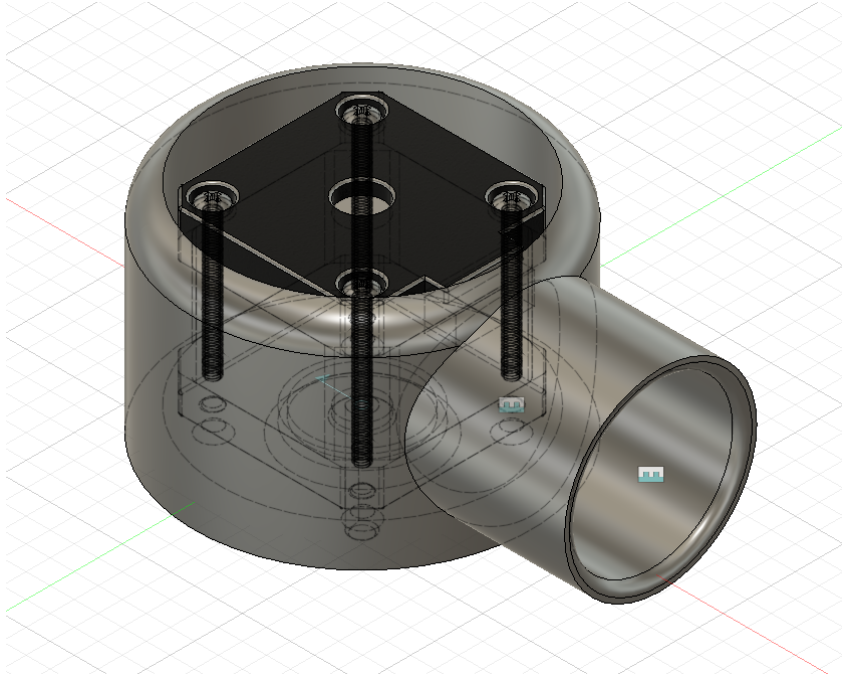
CAD Model 7: Stepper gripping mechanism



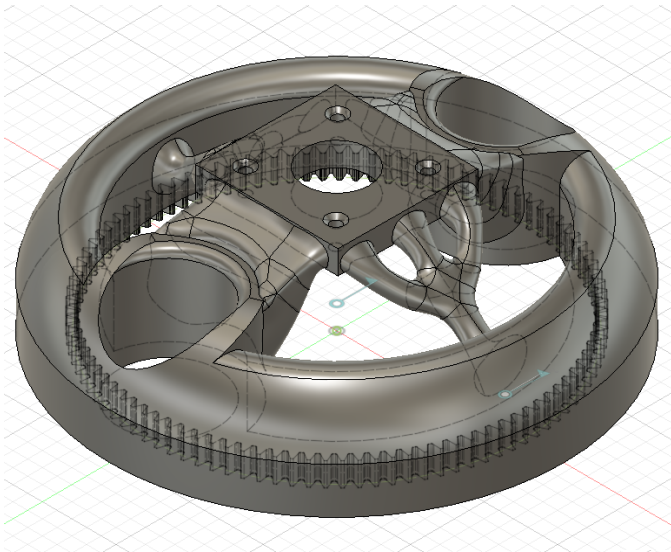
CAD Model 8: Servo motor Housing



75CAD Model 9: Servo motor rotating propellor

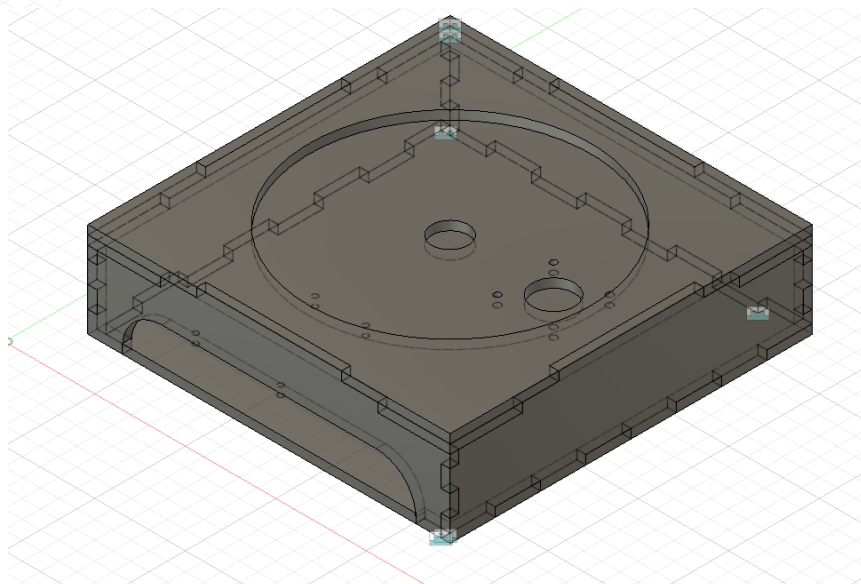


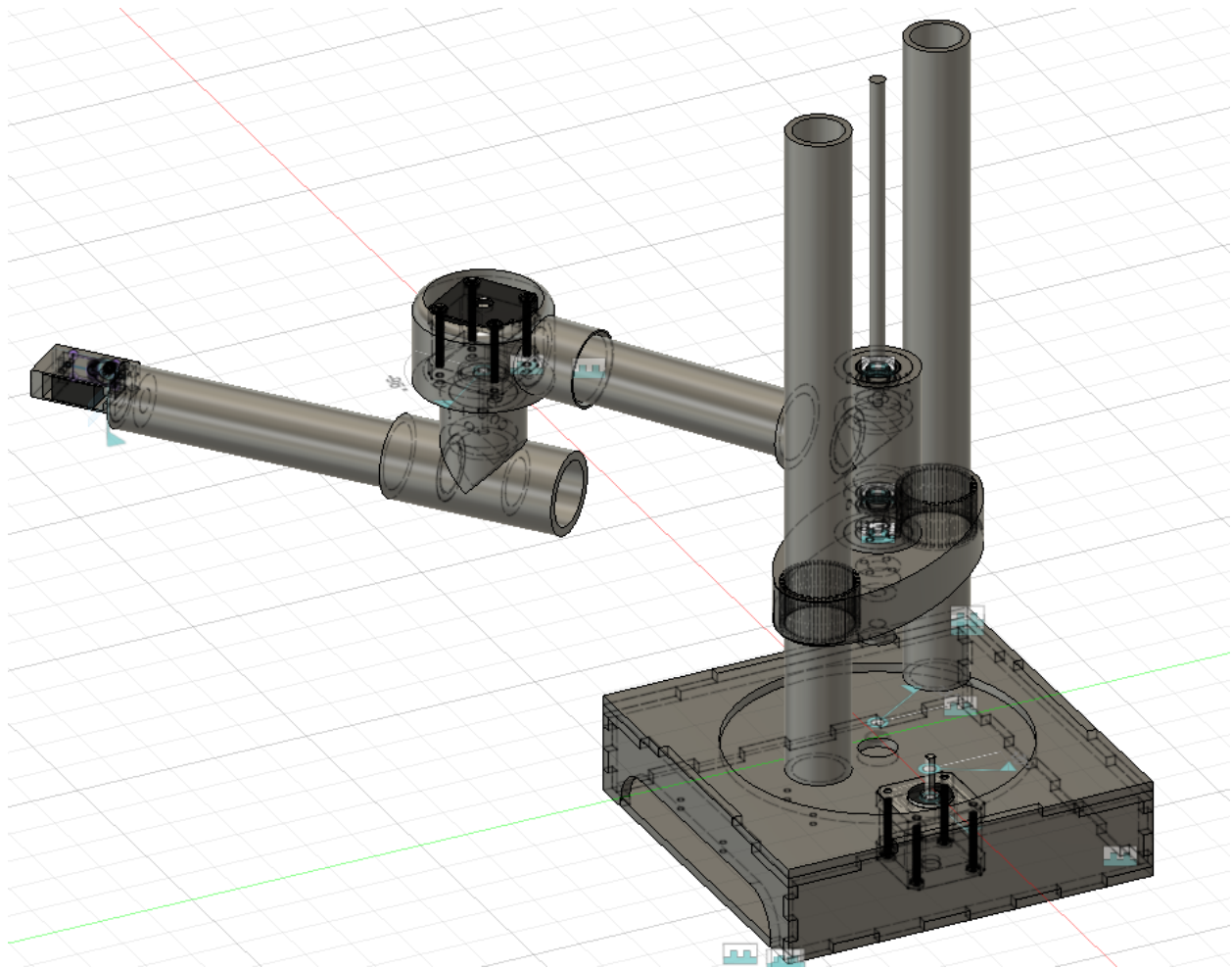
CAD Model 10: Housing for stepper motor 2



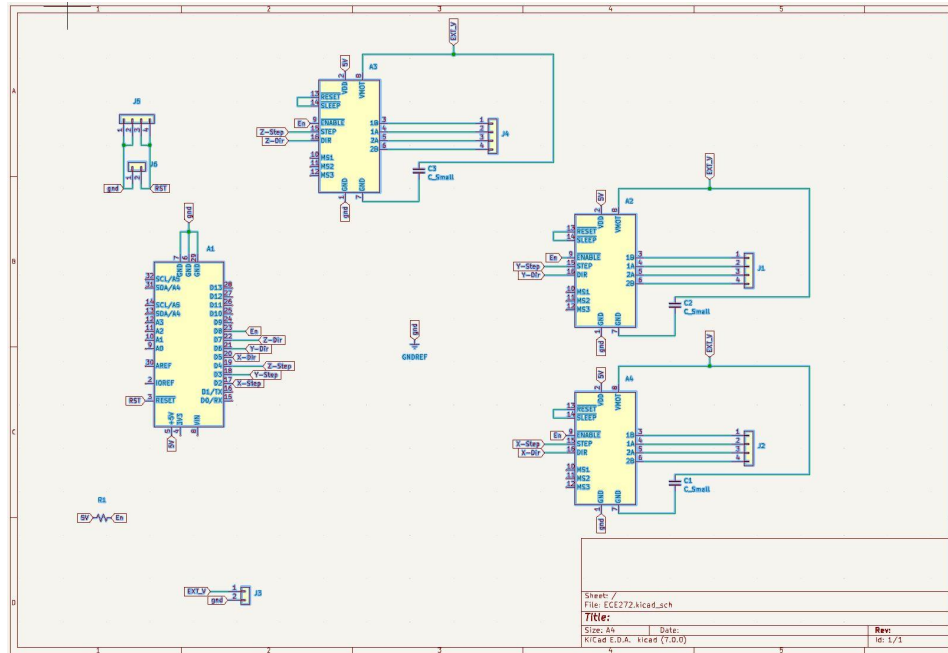
CAD Model 11: Rotating base of arm

CAD Model 12: Housing for electrical components

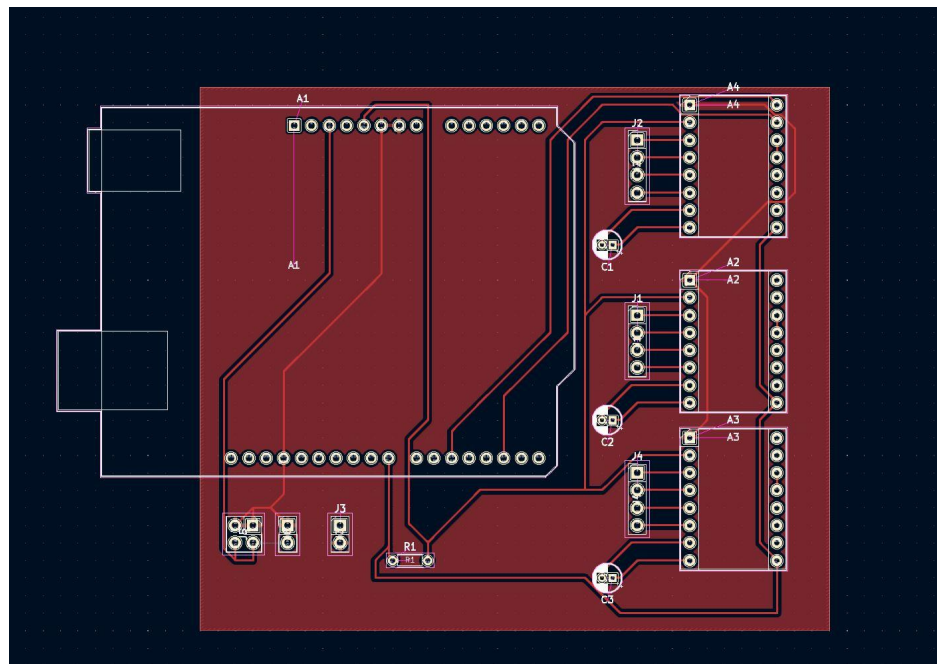




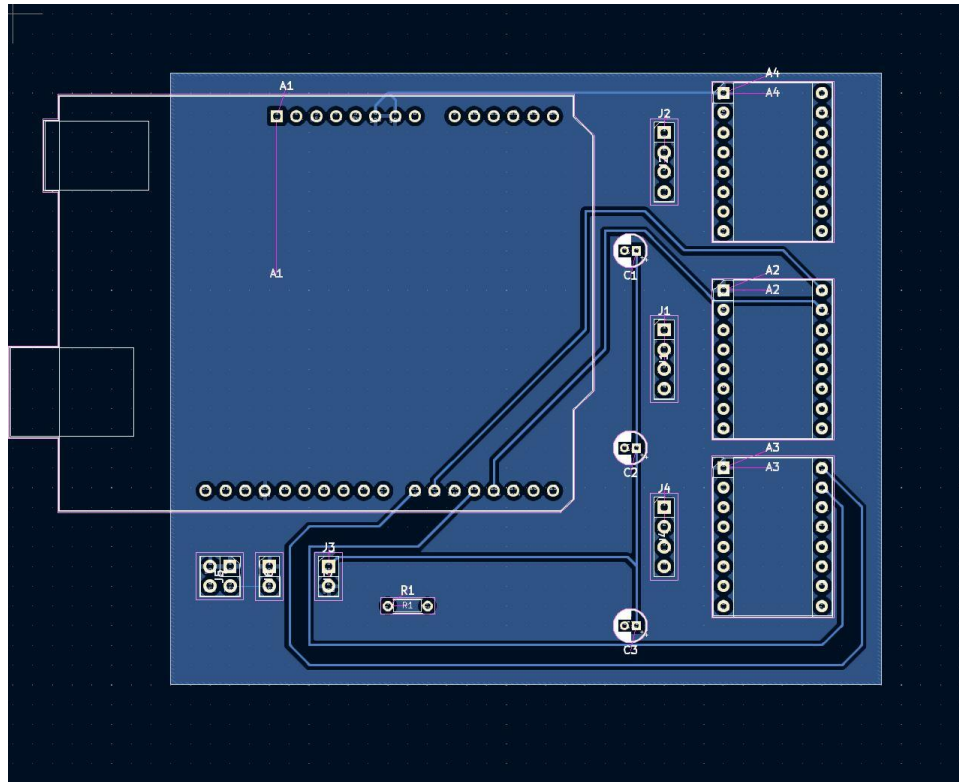
CAD Model 13: Complete CAD model of arm



PCB Schematic



PCB Front Copper



PCB Back Copper