



# Automatic Illustrator

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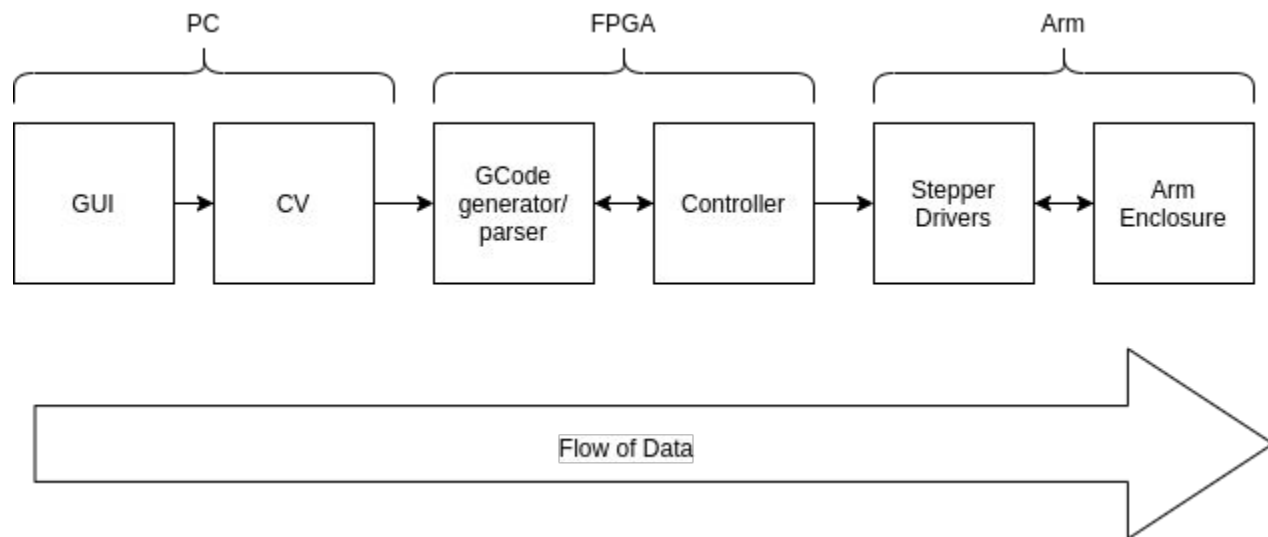
# Project Overview

- A Robotic Arm that is able to draw on paper
- Uses OpenCV to generate GCode
- Parses GCode to control the movement of the arm
- Uses SCARA topology
- Uses hardware accelerated controller

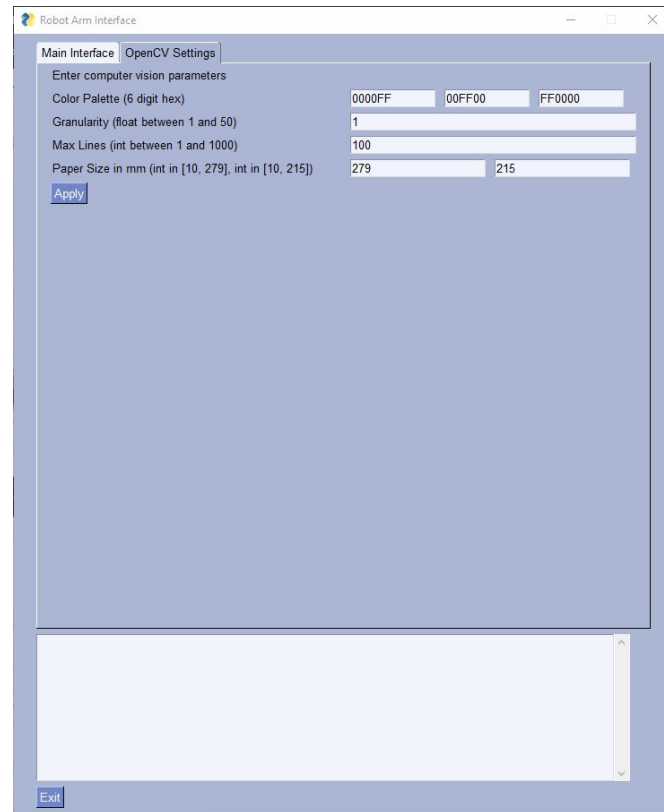
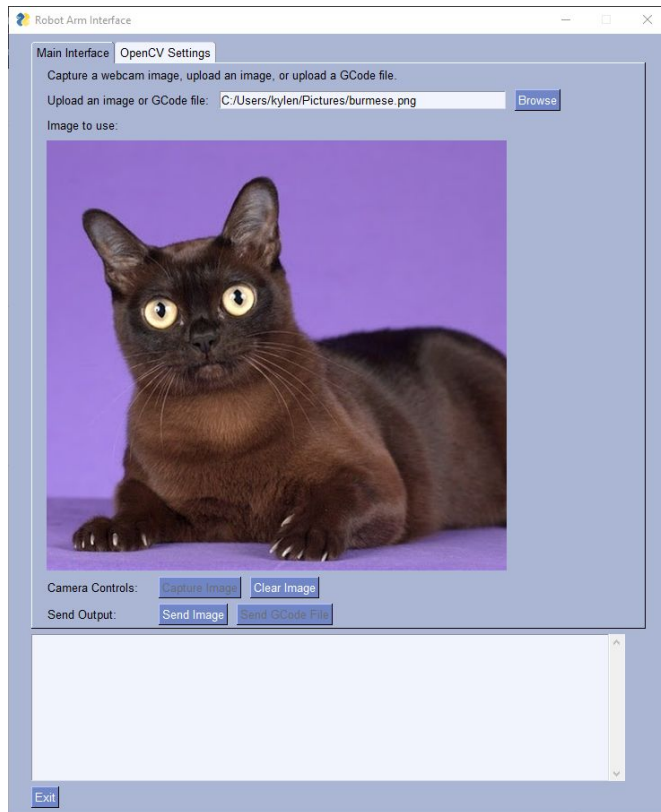


# What is SCARA?

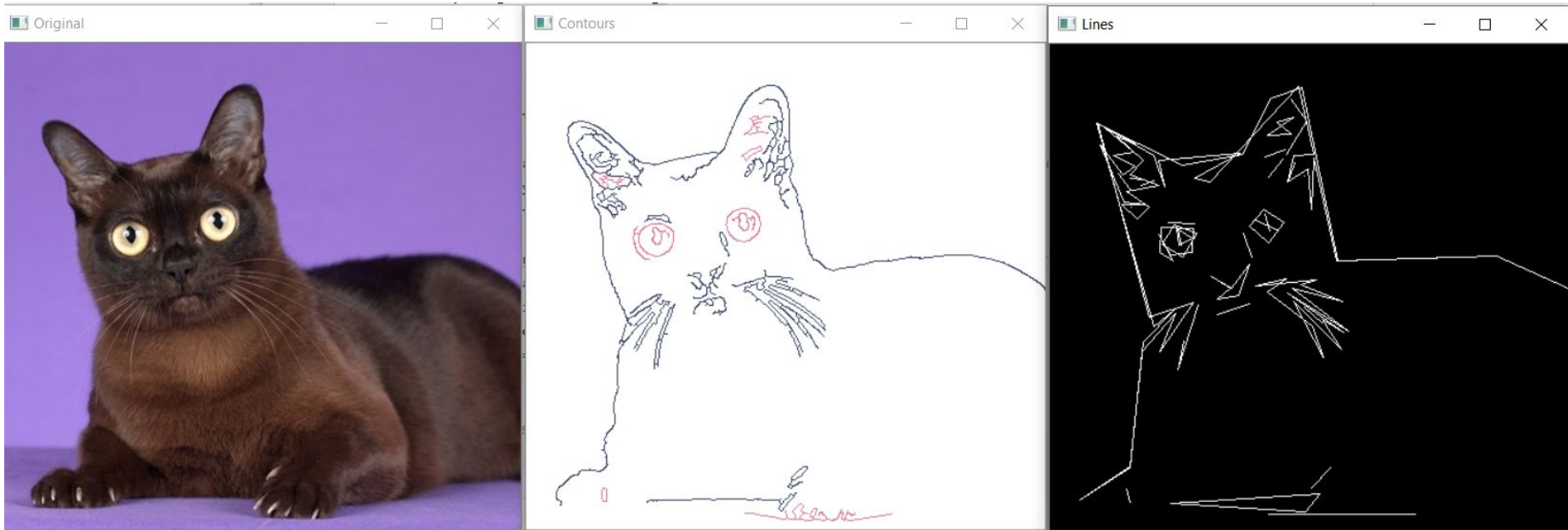
- Selective Compliance Articulated Robot Arm
- Two parallel joints that position an end effector at a point on the plane perpendicular to the rotational axes of the joints
- This plane is typically horizontal
- Position control is achieved by solving the inverse kinematics problem



# GUI

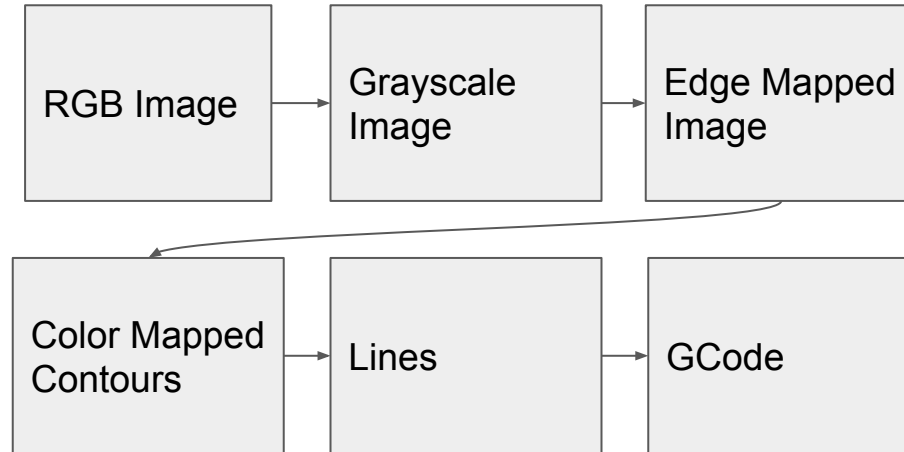


CV



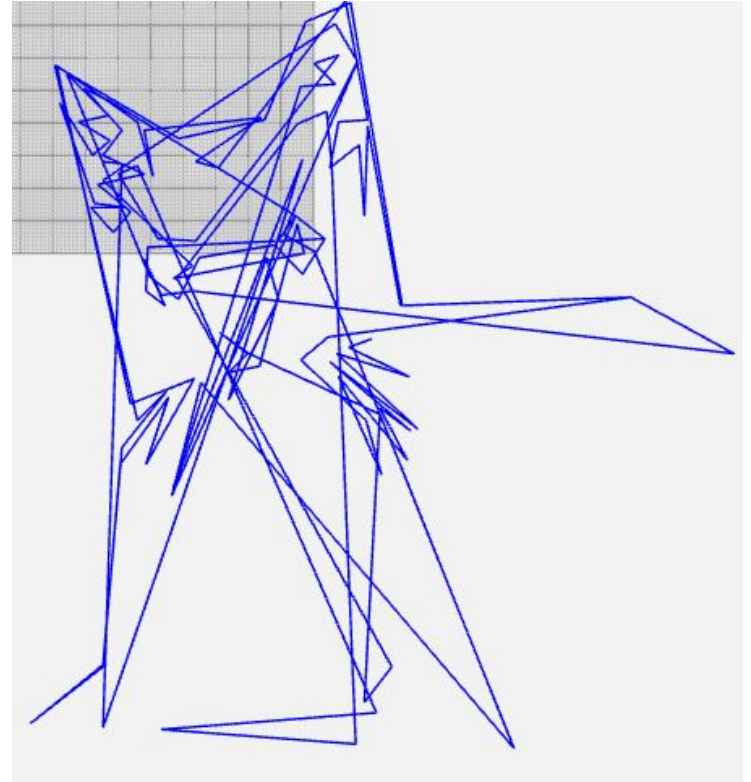


# Transformation Summary



# Resultant GCode

```
G90
G21
M72
G01 X152.01499527801997 Y309.3434866220285
M72
M72
G01 X116.38845965148433 Y303.3664751277756
M72
M72
G01 X116.14275940578408 Y308.8837165070859
M72
G01 X118.84546210848679 Y308.6538314496147
M72
G01 X115.40565866868334 Y249.1136015645572
M72
G01 X116.14275940578408 Y246.5848659323733
M72
G01 X139.48428274730742 Y298.3090038634078
M72
G01 X141.20418446720913 Y293.7113027139825
M72
```



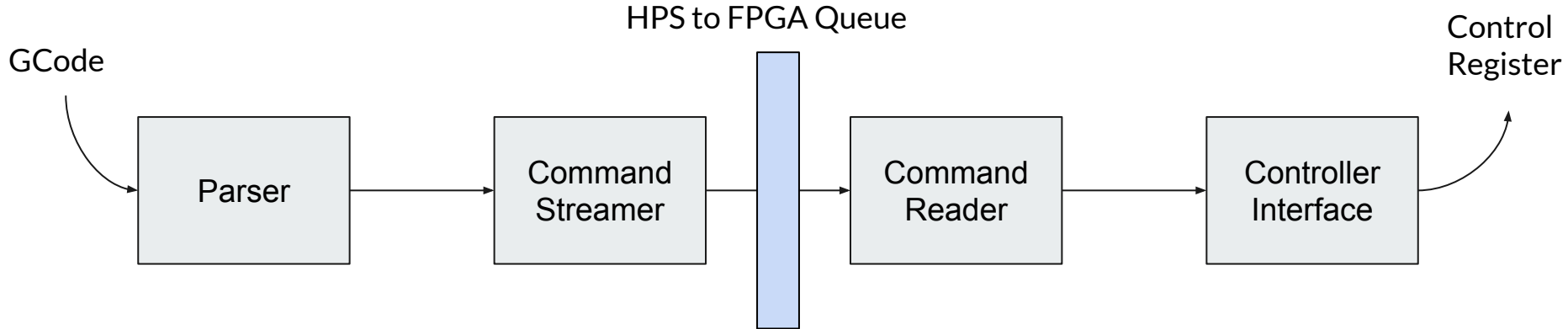




# GCode Generator/Parser

ARM Processor Side

FPGA Side





# Command Format

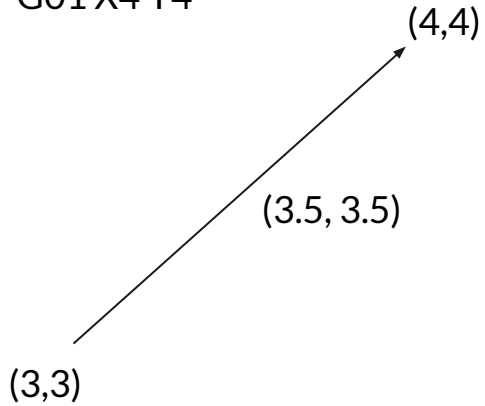


- Command is a value from 0-8, representing G00, G01, G20, G21, G90, G91, M2, M6, M72
- X Argument, Y Argument is a 14 bit number in units of  $2^{14}$  bits per maximum paper size in inches or mm

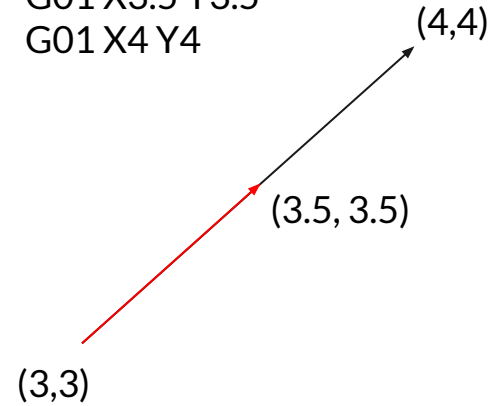


# GCode Interpolation

G01 X4 Y4



G01 X3.5 Y3.5  
G01 X4 Y4





# Controller

Interfacing the GCode with the stepper motors.



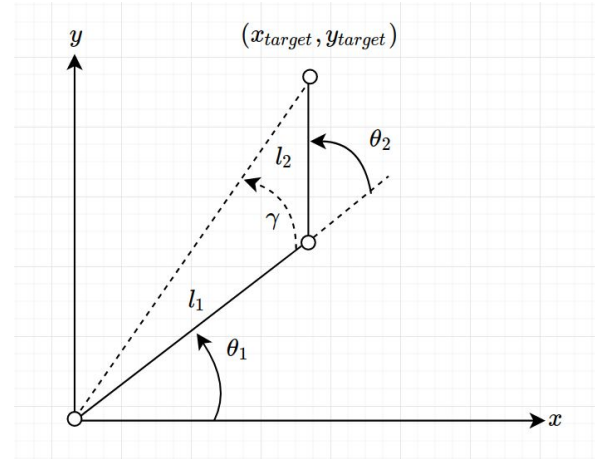
# Controller: Inverse Kinematics

Translating the points from the G-Code parser to joint angles.

## Inverse Kinematics: Calculating $\theta_2$

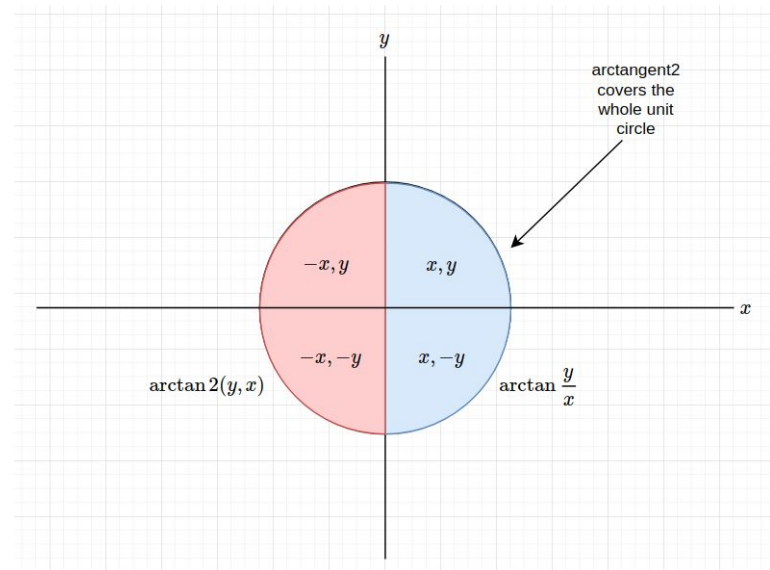
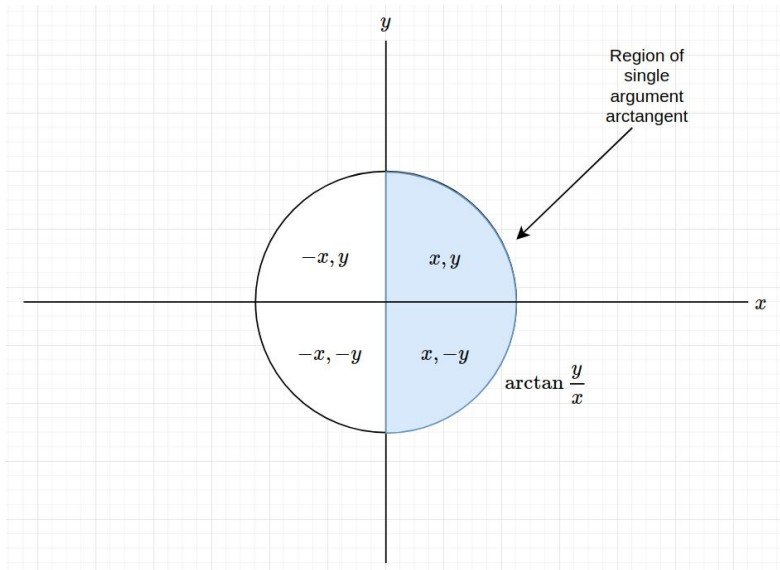
$$\cos \theta_2 = \frac{x_{target}^2 + y_{target}^2 - l_1^2 - l_2^2}{2l_1 l_2}$$

$$\sin \theta_2 = \sqrt{1 - \cos^2 \theta_2}$$



—  $\theta_2 = \arctan 2(\sin \theta_2, \cos \theta_2)$

What is the two argument arctangent?



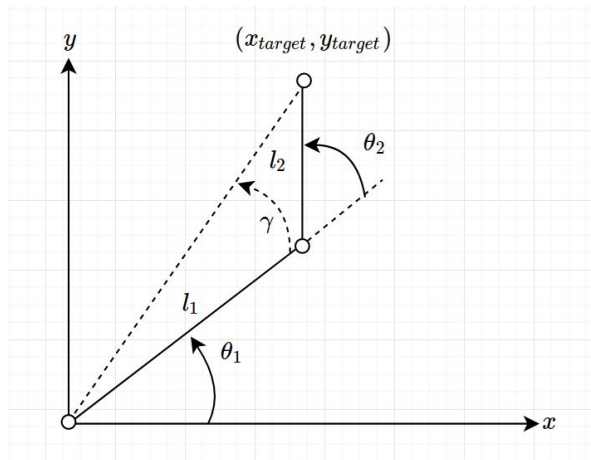
## Finding $\theta_1$

$$k_1 = l_1 + l_2 * \cos \theta_2$$

$$k_2 = l_2 * \sin \theta_2$$

$$\gamma = \arctan 2(k_2, k_1)$$

$$\theta_1 = \arctan 2(y, x) - \gamma$$





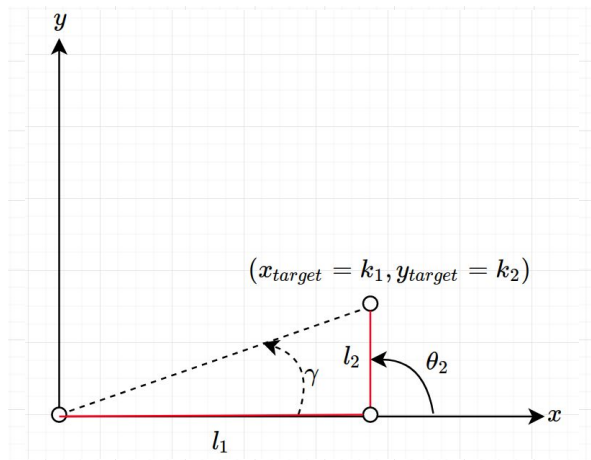
  
**Finding  $\theta_1$**

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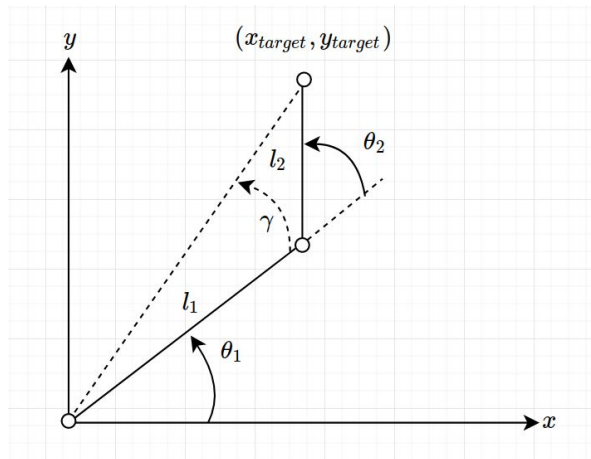
## Finding $\theta_1$

$$k_1 = l_1 + l_2 * \cos \theta_2$$

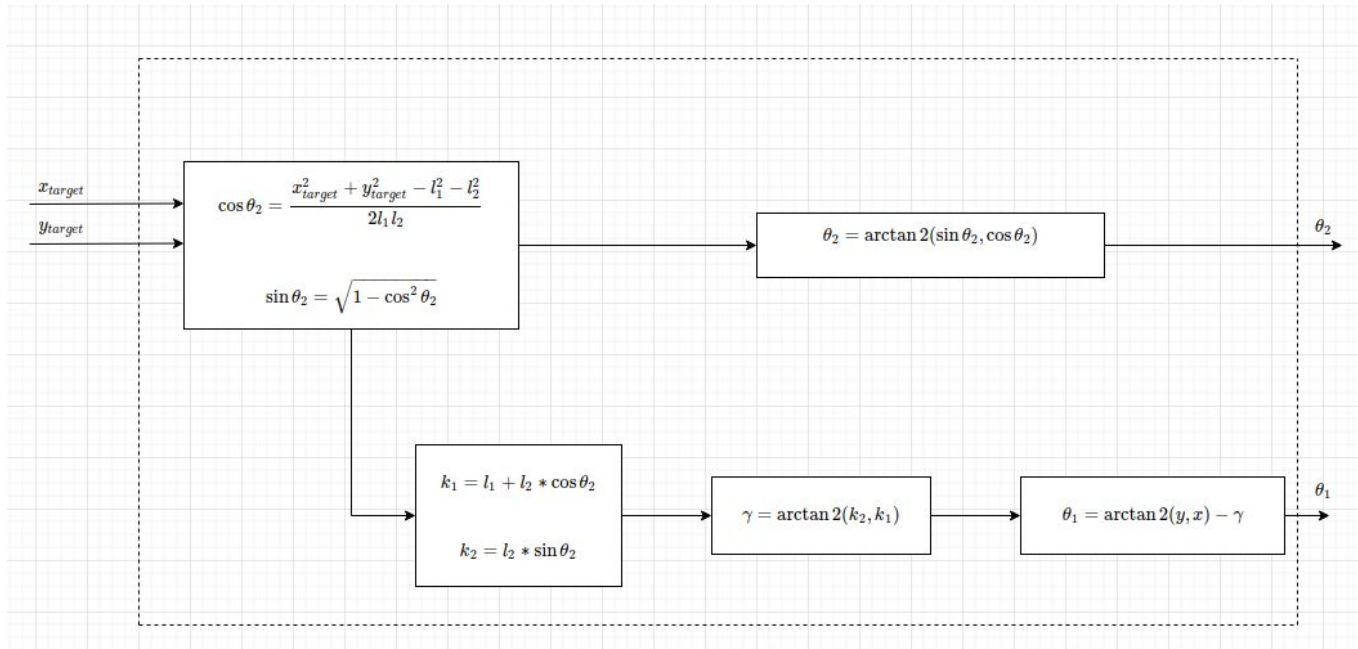
$$k_2 = l_2 * \sin \theta_2$$

$$\gamma = \arctan 2(k_2, k_1)$$

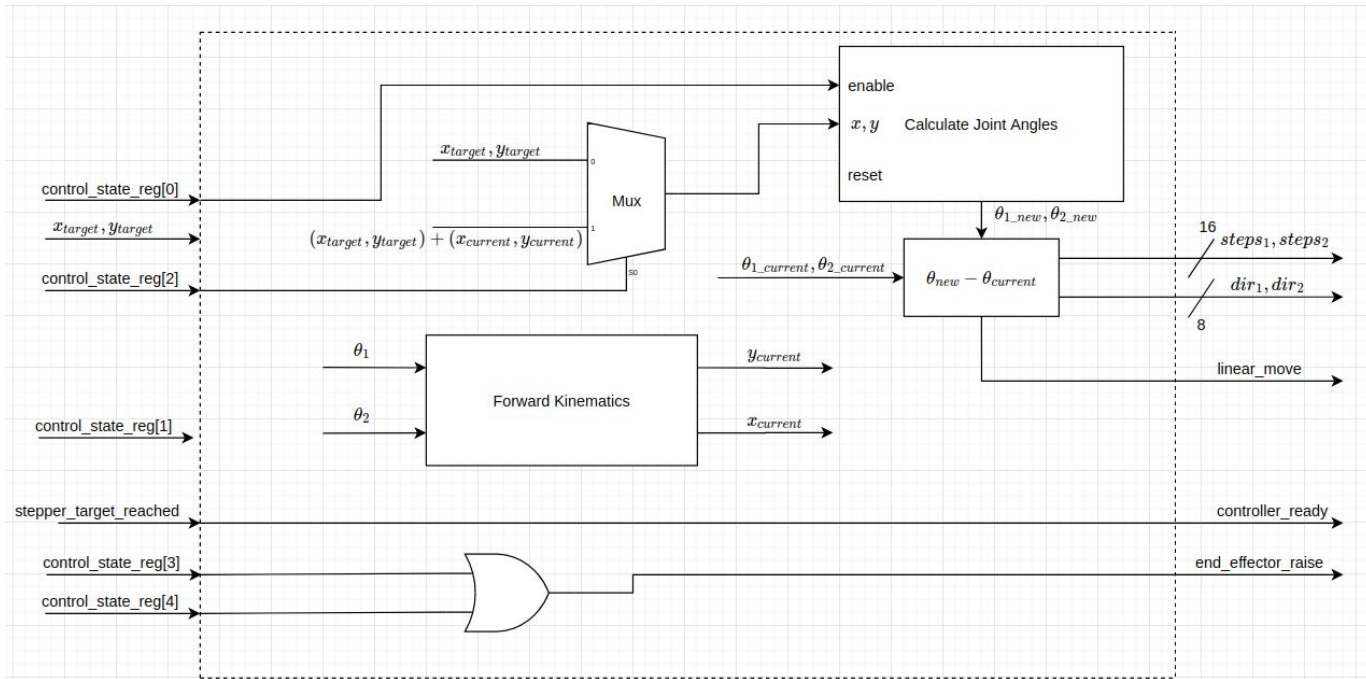
$$\theta_1 = \arctan 2(y, x) - \gamma$$



# Inverse Kinematics: Mathematical Overview



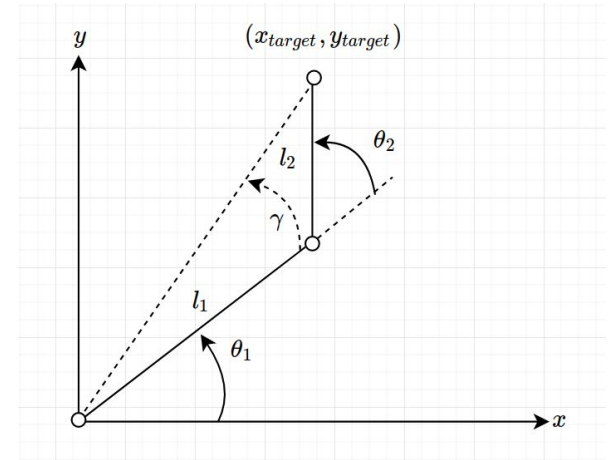
# Controller: Overview



# Forward Kinematics

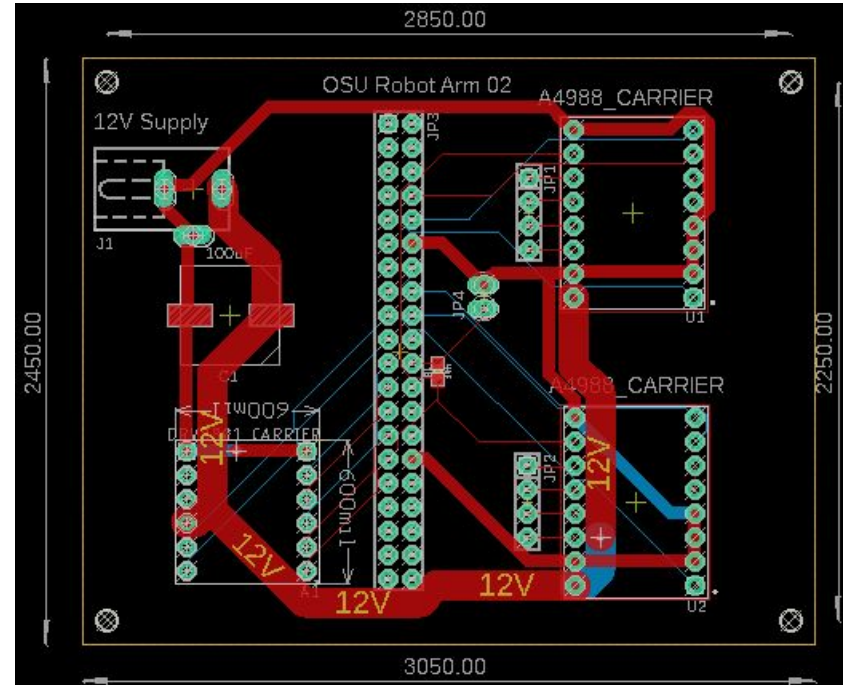
$$y = l_1 \sin(\theta_1) + l_2 \sin(\theta_1 + \theta_2)$$

$$x = l_1 \cos(\theta_1) + l_2 \cos(\theta_1 + \theta_2)$$



# Stepper Motor Drivers

- Uses 12V power supply.
- Each stepper motor uses an A4988 stepper motor driver carrier from Pololu.
- DC motor uses the DRV8801 DC motor driver from Pololu.
- These components were selected to match the 3.3V logic of the DE1-SoC, to handle a 12V power supply, and for their current limiting capabilities.
- I/O delivered through 40 pin GPIO on DE1-SoC and header pins.





# Enclosure and Arm

Housing the components and the drawing the images.



# Challenges

- FPGA firmware development
- Hardware-software compatibility
- Hardware resolution
- Mechanical issues
  - PLA strength
  - Belt tensioning mechanism
  - Noncompliant end effector





## Next Steps

- Planetary gearbox and micro-stepping for higher resolution
- More belt tension
- Sturdier arm material/design
- Hold the utensil with a spring system that can vary in height
- Closed loop control
- Convert all FPGA calculations to 64-bit floating point to reduce rounding errors